Friday, 2/23/2007 8:31:30 AM Kim Johnston **Process Sheet** : LATCH ASSEMBLY Customer **Drawing Name** : CU-DAR001 Dart Helicopters Services Job Number : 30880 : 10303 Estimate Number : D2586 : N/A **Part Number** P.O. Number, S.O. No. : 1) D2586 REVD : 2/23/2007 **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : D : MA : PURCHASED PARTS First Issue Type **Drawing Revision** : NA : 29021 Material Previous Run : 3/30/2007 100 Um: Each **Due Date** Written By Checked & Approved By : Est Added Inspect level 21 NG Comment **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: **PURCHASING** 1.0 Comment: PURCHASING (Lo7/02/26 (Issue P/0: 3/7/ Possible Supplier: Southco, P/N: C2-32-25 Certification Required 2.0 C23225 DOOR LATCH Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s) DOOR LATCH PACKAGING RESOURCE #1 30 PACKAGING : Comment: PACKAGING RESOURCE #1 1-Receive and inspect for transit damage 2-Attach certification (17/3/15 3-Stock Keys as: C2-32-25 Keys 4-Discard hardware 4.0 D30157 Lock Nut M 9024 X4 L Not in twen Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s) Lock Nut Pick: B 26324X13 B 30915X87 Qty Part Number Description Batch D3015-7 Lock Nut

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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector			
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Part No: _	PAR #:	Fault Category:	NCR: Yes No	DQA: 💭	Date: 07/03/02
			QA: N/C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Varification	A				
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NOTE: Date & initial all entries

Date: Friday, 2/23/2007 8:31:30 AM User: Kim Johnston **Process Sheet** Drawing Name: LATCH ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Job Number: 30880 Part Number: D2586 Job Number: Description: Seq. #: **Machine Or Operation:** SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 5.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 540 1-Drill Hole to 0.191" 07/03/19 2-Counterface as per Dwg D2586 SA 07/03/14 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked. INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Store 8.0 Comment: FINAL INS PECTION/W/O RELEASE N 87.03.20 Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No		PAR #· Fault Category:	NCB: Ves	No DO	۸.	Date:				

QA: N/C Closed: D NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Corrective Action Section B Verification Approximation Sign 8	_ Date							
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		Description of NC		Corrective Action Section B		Varification	Approval	Annrovo
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspect

		Description of NC		Corrective Action Section B		Verification	Approval	Annroval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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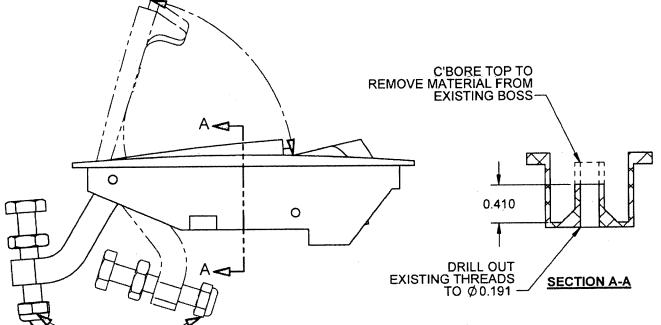
NOTE: Date & initial all entries



	DESIGN KE	DRAWN BY	, }	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
	CHECKED	APPROVE	1	DRAWING NO. D2586	REV. D SHEET 1 OF 1		
	DATE 06.1	10.19		DOOR LATCH	SCALE 1:1		
_				55000			

BELEASED

		00.10.13	DOON BYTON	1.1
_	REV	DATE	DESCRIPTION	
	Α	96.07.15	NEW ISSUE	
	В	97.07.23	CHANGED C'BORE DEPTH	
	C	97.09.03	REVISED C'BORE DEPTH	
	D	06.10.19	ADD D3015-7 P/N; UPDATE DRAWING	



D2586 DOOR LATCH

NOTES:

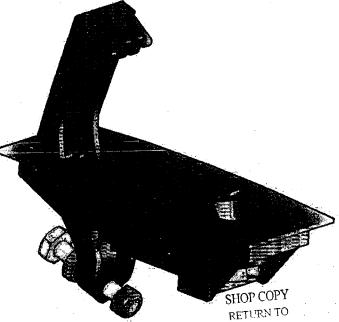
D3015-7 LOCK NUT

1) MAKE FROM SOUTHCO P/N: C2-32-25

2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



RETURN TO
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VENDOR #		
DUNS#	242445328	
TAX#	R105150197	

DMER STORE NUMBER DEPARTMENT, RO DU CLIENT NUMERO MARCHE DIVISION PACK-NUMBER BOL NUMBER BON DE LIVRAISON BOL NUMBER ORDER COMMANDE PICK# A/R TERMS
NUMERO PICK A/R TERMES 28 3171 71695 84331 95870 NET 30 (limit) 1 DART AEROSPACE LTD DART AEROSPACE LTD 1270 ABERDEEN STREET 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 HAWKESBURY ON K6A 1K7 CAN 613-632-5200 TEL: WEIGHT POIDS CANCEL DATE PACK DATE ERM DE TRANSIT SHIP VIA TRANSITAIRE DATE DE PACK DATE DE CANCEL MESSAGES DIVERS NUMERO DE TRACER 8110 758 2496 2512 RR/FAX D/S/S 1 03/14/07 3 C Purolator Grnd 12/31/08 2504 DESCRIPTION DESCRIPTION ORDERED SHIPPED EXPIDIEE BACK ORDERE NON EXPIDIEE DU PRODUIT

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Irns are subject to a 15% handling charge and must be authorized.

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CERTIFICATE OF COMPLIANCE

Date: March 16, 2007

Customer Name: Dart Aerospace Ltd

Customer P.O. No.: 3171

TCH Order No.: 71695

Invoice No.: 87795

Date shipped: 03/14/07

TCH Part No.: C2-32-25

Item Description: Black Lever Latch, Raised Trigger

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature: Robert

Indust

Title: